

Work Order ID 59557

June 8, 2010 7:31:09 AM



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| | | | | | | |
|----------------|----------------|------------|-------|---------------|-------|--|
| Item ID: | D3372-5 | Accept | | Setup | Start | |
| Revision ID: | | | | | | |
| Item Name: | Cam Lock Shaft | | | | Stop | |
| Start Date: | 6/08/10 | Start Qty: | 10.00 | | | |
| Required Date: | 6/09/10 | Req'd Qty: | 10.00 | | | |
| Reference: | | | | | | |
| | | | | Cust Item ID: | | |
| | | | | Customer: | | |

| | | | | | | | | |
|------------|---------------|--|-------|------------|-------|-----|-------|--|
| Approvals: | Process Plan: | | Date: | Tooling: | Date: | Run | Start | |
| | QC: | | Date: | SPC (Y/N): | Date: | | Stop | |

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D3372 | Rev B | | | | | | | | |

100 0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine D3372-5 as per Folio FA497 and Dwg D3372 Identify as D3372-5 Debur

SL 10/06/08 (10)

110 0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SL 10/06/08

120 0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

of 10.6.8

10

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Item ID: D3372-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Cam Lock Shaft

Start Date: 6/08/10 Start Qty: 10.00



Cust Item ID:

Required Date: 6/09/10 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

WAS

140



Packaging

Packaging

Identify as per dwg & Stock Location *ST 52*

0.00

Memo

0.00

Sylvie

SP 10/06/09

10

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

MF

10-6-9

Picklist Print

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June 8, 2010 7:31:08 AM

Work Order ID: 59557



Parent Item: D3372-5



Parent Item Name: Cam Lock Shaft

Start Date: 6/08/10

Required Date: 6/09/10

Comments: IPP A□05.01.18□New issue□KJ/JLM□

Start Qty: 10.00

Required Qty: 10.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M303R0.375 | | Purchased | No | | | 100 | f | 5.3000 | 0.075 | 0.789474 | | | |



303 Round Bar 0.375"



Location

Loc Qty

Loc Code

MAT028

5.3

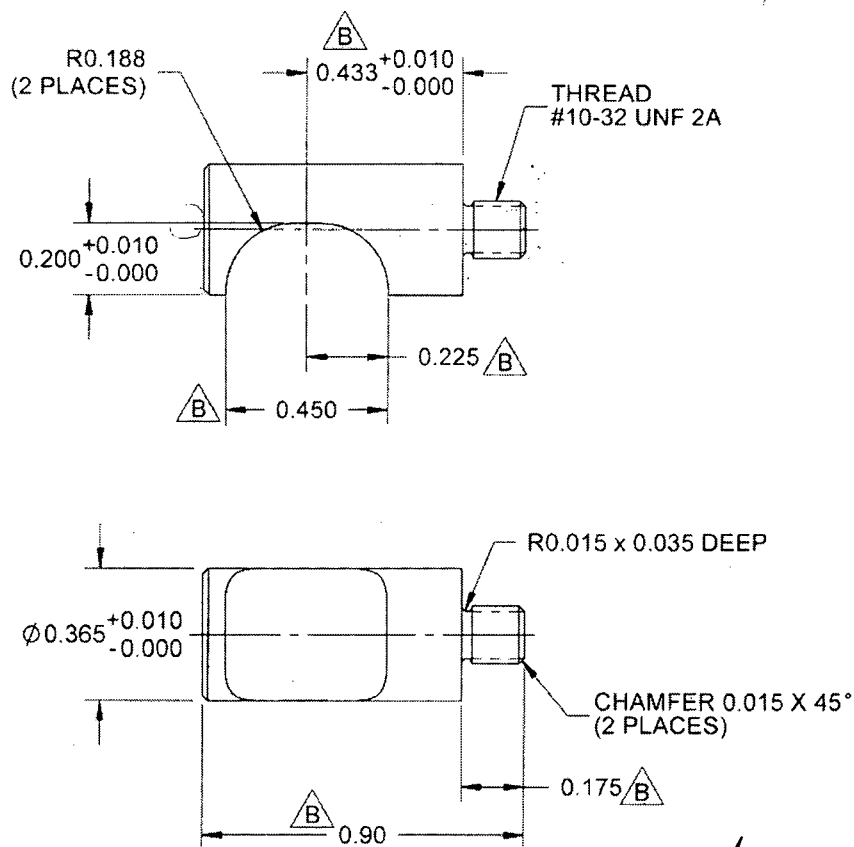
112041

5.3

.9 2L 10/06/08



| | | | |
|-------------------------------|--------------------------------|--|------------------------|
| DESIGN <i>[Signature]</i> | DRAWN BY <i>[Signature]</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3372 | REV. B SHEET 6 OF 8 |
| DATE 05.02.23 | | TITLE COLLECTIVE LOCK | SCALE 2:1 |



D3372-5 CAM LOCK SHAFT

NOTES:

- 1) MATERIAL: AISI 303 S.S. (REF. DART SPEC. M303R0.375)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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